

# United States Patent and Trademark Office

UNITED STATES DEPARTMENT OF COMMERCE United States Patent and Trademark Office Address: COMMISSIONER FOR PATENTS P.O. Box 1450 Alexandria, Virginia 22313-1450 www.uspto.gov

APPLICATION NO.	FILING	DATE	FIRST NAMED INVENTOR	ATTORNEY DOCKET NO.	CONFIRMATION NO	
10/624,384	07/22	/2003	Alexander Leybovich	020324 227P2	6818	
33805	7590 01/23/2006			EXA	EXAMINER	
		& VANDERBU	. MCDONALD, I	MCDONALD, RODNEY GLENN		
6055 ROCKSIDE WOODS BOULEVARD SUITE 200				ART UNIT	PAPER NUMBER	
CLEVELAN	CLEVELAND, OH 44131			1753		

DATE MAILED: 01/23/2006

Please find below and/or attached an Office communication concerning this application or proceeding.

	Application No.	Applicant(s)					
	10/624,384	LEYBOVICH, ALEXANDER					
Office Action Summary	Examiner	Art Unit					
	Rodney G. McDonald	1753					
The MAILING DATE of this communication apperiod for Reply	pears on the cover sheet with the c	orrespondence address					
A SHORTENED STATUTORY PERIOD FOR REPL WHICHEVER IS LONGER, FROM THE MAILING D.  - Extensions of time may be available under the provisions of 37 CFR 1. after SIX (6) MONTHS from the mailing date of this communication.  - If NO period for reply is specified above, the maximum statutory period  - Failure to reply within the set or extended period for reply will, by statut Any reply received by the Office later than three months after the mailin earned patent term adjustment. See 37 CFR 1.704(b).	OATE OF THIS COMMUNICATION 136(a). In no event, however, may a reply be time will apply and will expire SIX (6) MONTHS from e, cause the application to become ABANDONE	N. the mailing date of this communication. D (35 U.S.C. § 133).					
Status							
1) Responsive to communication(s) filed on 09 J	lanuary 200 <u>6</u> .						
·	s action is non-final.						
3) Since this application is in condition for allowa	ance except for formal matters, pro	secution as to the merits is					
closed in accordance with the practice under Ex parte Quayle, 1935 C.D. 11, 453 O.G. 213.							
Disposition of Claims							
4)⊠ Claim(s) <u>1-12 and 14-16</u> is/are pending in the application.							
	4a) Of the above claim(s) is/are withdrawn from consideration.						
5) Claim(s) is/are allowed.							
6)⊠ Claim(s) <u>1-12 and 14-16</u> is/are rejected.							
7) Claim(s) is/are objected to.	Claim(s) is/are objected to.						
8) Claim(s) are subject to restriction and/o	or election requirement.						
Application Papers							
9) The specification is objected to by the Examine	er.						
10) The drawing(s) filed on is/are: a) acc	cepted or b) objected to by the E	Examiner.					
Applicant may not request that any objection to the drawing(s) be held in abeyance. See 37 CFR 1.85(a).							
Replacement drawing sheet(s) including the correct	ction is required if the drawing(s) is obj	ected to. See 37 CFR 1.121(d).					
11)☐ The oath or declaration is objected to by the E	xaminer. Note the attached Office	Action or form PTO-152.					
Priority under 35 U.S.C. § 119							
12) Acknowledgment is made of a claim for foreign	n priority under 35 U.S.C. § 119(a)	-(d) or (f).					
a) All b) Some * c) None of:							
<ol> <li>Certified copies of the priority documents have been received.</li> <li>Certified copies of the priority documents have been received in Application No</li> </ol>							
3. Copies of the certified copies of the priority documents have been received in this National Stage							
application from the International Burea	•	d in this realistic stage					
* See the attached detailed Office action for a list	• • • • • • • • • • • • • • • • • • • •	ed.					
	·						
Attachment(s)							
1) Notice of References Cited (PTO-892)  4) Interview Summary (PTO-413)							
2) Notice of Draftsperson's Patent Drawing Review (PTO-948)  3) Information Disclosure Statement(s) (PTO-1449 or PTO/SB/08)  Paper No(s)/Mail Date  5) Notice of Informal Patent Application (PTO-							
Paper No(s)/Mail Date 6) Other:							

Art Unit: 1753

### **DETAILED ACTION**

# Reopening of Prosecution

The prior amendment submitted January 9, 2006 will be entered and new rejections follow based on newly cited references.

## Claim Rejections - 35 USC § 102

The following is a quotation of the appropriate paragraphs of 35 U.S.C. 102 that form the basis for the rejections under this section made in this Office action:

A person shall be entitled to a patent unless -

(b) the invention was patented or described in a printed publication in this or a foreign country or in public use or on sale in this country, more than one year prior to the date of application for patent in the United States.

Claims 1, 2, 4, 5, 6, 7, 9, 10, 12, 14 and 15 are rejected under 35 U.S.C. 102(b) as being anticipated by Albertinetti et al. "Granularity in ion-beam-sputtered TiO2 films" Applied Optics, Vol. 35, No. 28, October 1, 1996.

Regarding claim 1, Albertinetti et al. teach a method for forming a low-k dielectric material (i.e. silicon dioxide) on a substrate using PVD. The steps comprise using a Kaufman ion source to form an ion beam of Ar. The ion beam is converted into a beam of neutrals utilizing a plasma bridge neutralizer or hollow cathode neutralizer. The beam of neutrals is directed at a target of fused quartz and is exposed to the beam for bombardment. The target is sputtered to deposit on substrate mirrors. In the ion beam system the can be a certain degree of thermalization. (See pages 5620, 5621, 5624)

Regarding claim 2, the target comprises a low-k dielectric material of fused quartz. (See page 5621)

Art Unit: 1753

Regarding claim 4, the low-k dielectric material is inorganic silicon dioxide. (Page 5620)

Regarding claim 5, silicon dioxide inherently has a dielectric constant of about 3.7. (See Evidence document of Saito et al. U.S. Pat. 4,734,340 Column 1 lines 21-23)

Regarding claim 6, Albertinetti et al. teach a system for physical vapor deposition of dielectric material onto a substrate comprising a sputtering target of quartz, a low energy, large aperture ion source of energized monochromatic ions (i.e. Kaufman-type ion gun), an ion optic system for equalizing, shaping and directing the ions into an ion beam (i.e. a grid pattern), a charge transfer system is present for neutralizing the beam (i.e. plasma bridge neutralizer or hollow cathode neutralizer), the means for directing the beam of naturals (i.e. the plasma bridge neutralizer), means for forming a thermalized cloud of sputtered particles (i.e. the pump) and means for depositing the cloud of sputtered particles (i.e. the planetary and the substrate). (See Page 5620, 5621, 5624)

Regarding claim 7, the target comprises a low-k dielectric material of fused quartz. (See page 5621)

Regarding claim 9, the low-k dielectric material is inorganic silicon dioxide. (Page 5620)

Regarding claims 10 and 12, the ion beam is passed through a charge transfer chamber of a plasma bridge neutralizer or hollow cathode neutralizer. Oxygen has been bled into the chamber and therefore the plasma bridge neutralizer or hollow

Art Unit: 1753

cathode would contain a volume of slower moving neutrally charged gas atoms or molecules which move slower relative to the ion beam. (See Page 5621)

Regarding claims 14 and 15, Albertinetti et al. is discussed above and applies to claims 14 and 15. It is also believed that Albertinetti et al. inherently teaches the formation of the cloud wherein the cloud is formed by increasing the number of collisions between gas molecules and sputtered particles to decrease the directional momentum of the sputtered particles as they propagate toward the substrate. As pointed out already Albertinetti et al. teaches that in their ion beam system their can be a certain degree of thermalization. This thermalization is related to pressure which causes the effects applicant claims.

# Claim Rejections - 35 USC § 103

The following is a quotation of 35 U.S.C. 103(a) which forms the basis for all obviousness rejections set forth in this Office action:

(a) A patent may not be obtained though the invention is not identically disclosed or described as set forth in section 102 of this title, if the differences between the subject matter sought to be patented and the prior art are such that the subject matter as a whole would have been obvious at the time the invention was made to a person having ordinary skill in the art to which said subject matter pertains. Patentability shall not be negatived by the manner in which the invention was made.

Claims 1, 3, 6, 8 are rejected under 35 U.S.C. 103(a) as being unpatentable over Albertinetti et al. "Granularity in ion-beam-sputtered TiO2 films" Applied Optics, Vol. 35, No. 28, October 1, 1996 in view of Katsube et al. (U.S. Pat. 5,296,122).

Albertinetti et al. is discussed above and all is as applies above.

The difference between Albertinetti et al. and the present claims is that the low-k dielectric material being organic is not discussed (claim 3, 8),

Regarding ion beam sputtering of an organic material, Katsube et al. teach ion beam sputtering an organic material to form a polytetrafluoroethylene on a substrate.

(See Katsube et al. Embodiment 2 and Experiment 2)

The motivation for forming an organic low-k dielectric material is that it allows for production of a MIM element. (See Katsube et al. Embodiment 2 and Experiment 2)

Therefore, it would have been obvious to one of ordinary skill in the art at the time the invention was made to have modified Albertinetti et al. by utilizing a target of low k organic material for forming an film of low k material as taught by Katsube et al. because it allows for forming a MIM element.

Claims 1 and 5 are rejected under 35 U.S.C. 103(a) as being unpatentable over Albertinetti et al. "Granularity in ion-beam-sputtered TiO2 films" Applied Optics, Vol. 35, No. 28, October 1, 1996 in view of Saito et al. (U.S. Pat. 4,734,340).

Albertinetti et al. is discussed above and all is as applies above.

The difference between Albertinetti et al. and the present claims is that the dielectric constant of the inorganic material is not discussed.

Regarding the dielectric constant of the inorganic material, Saito et al. teach that the dielectric constant of silicon dioxide is about 3.7. (Column 1 lines 21-23) Silicon dioxide has a low dielectric constant when sputtered. (Column 5 lines 17-23)

The motivation for sputtering a film of low dielectric constant is that it allows for producing films for mirrors. (See Albertinetti et al.)

Art Unit: 1753

Therefore, it would have been obvious to form a low dielectric layer of silicon dioxide having a dielectric constant of about 3.7 as taught by Albertinetti et al. and Saito et al. because it allows producing films for mirrors.

Claims 1, 10 and 11 are rejected under 35 U.S.C. 103(a) as being unpatentable over Albertinetti et al. "Granularity in ion-beam-sputtered TiO2 films" Applied Optics, Vol. 35, No. 28, October 1, 1996 in view of Harper et al. "Technology and applications of broad-beam ion sources used in sputtering. Part II Applications", J. Vac. Sci. Technol., 21(3), Sept./Oct. 1982 pp. 737-756.

Albertinetti et al. is discussed above and all is as applies above. (See Albertinetti et al. discussed above)

The differences between Albertinetti et al. and the present claims is that the ion energy of the ion beam is not discussed.

Regarding the energy of the ion beam, Harper et al. recognize that for sputtering the optimal energy range of 300-500 eV can be used. (See Page 739)

The motivation for utilizing an ion beam in the energy range of 300-500 eV is that it maximizes the material for removal. (See Page 739)

Therefore, it would have been obvious to one of ordinary skill in the art at the time the invention was made to have modified Albertinetti et al. by utilizing an energy range of 300-500 eV as taught by Harper et al. because it allows for maximizing material removal.

Claims 1, 14 and 15 are rejected under 35 U.S.C. 103(a) as being unpatentable over Albertinetti et al. "Granularity in ion-beam-sputtered TiO2 films" Applied Optics,

Art Unit: 1753

Vol. 35, No. 28, October 1, 1996 in view of Mattox, "Handbook of Physical Vapor Deposition (PVD) Processing – Film Formation, Adhesion, Surface Preparation and Contamination Control", pp. 344, 385, 1998.

Albertinetti et al. is discussed above and all is as applies above. (See Albertinetti et al. discussed above)

The difference between Albertinetti et al. and the present claims is that forming the cloud by increasing the number of collisions between gas molecules and sputtered particles to decrease directional momentum of the sputtered particles as they propagate toward the substrate is not discussed.

Regarding forming the cloud by increasing the number of collisions between gas molecules and sputtered particles to decrease directional momentum of the sputtered particles as they propagate toward the substrate, Albertinetti et al. discussed above teaches the thermalization which is inherently caused by gas collisions. (See Albertinetti et al. discussed above) Mattox teaches that sputtering can be considered to be ion beam sputtering and that at higher pressures of gas phase collisions occur and cause thermalization. (See Mattox page 344) Mattox further goes on to state that pressure will determine the thermalization of energetic particles in the system. (See Mattox Page 385)

The motivation for forming the cloud by increasing the number of collisions between the gas molecules and sputtered particles to decrease directional momentum of the sputtered particles as they propagate toward the substrate is that it allows for deposition of films. (See Mattox page 344)

Art Unit: 1753

Therefore, it would have been obvious to one of ordinary skill in the art at the time the invention was made to have formed a cloud of thermalized particles as taught by Albertinetti et al. and Mattox because it allows for deposition of films.

Claim 16 is rejected under 35 U.S.C. 103(a) as being unpatentable over Albertinetti et al. in view of Mattox as applied to claims 1, 14 and 15 above, and further in view of Harper et al. "Technology and applications of broad-beam ion sources used in sputtering. Part II Applications", J. Vac. Sci. Technol., 21(3), Sept./Oct. 1982 pp. 737-756.

The differences not yet discussed is the ion beam energy.

Regarding the energy of the ion beam, Harper et al. recognize that for sputtering the optimal energy range of 300-500 eV can be used. (See Page 739)

The motivation for utilizing an ion beam in the energy range of 300-500 eV is that it maximizes the material for removal. (See Page 739)

Therefore, it would have been obvious to one of ordinary skill in the art at the time the invention was made to have utilized an energy range of 300-500 eV as taught by Harper et al. because it allows for maximizing material removal.

### Response to Arguments

Applicant's arguments filed 1-9-06 have been fully considered.

Applicant has argued that Katsube et al. ion beam sputtering system could not produce a thermalized cloud of sputter particles. The Examiner has cited a new reference in an ion beam sputtering system where a low-k material of silicon dioxide is deposited and in that system there can be a degree of thermalization (i.e. a cloud of

Art Unit: 1753

thermalized particles has been produced). Furthermore, Mattox in "The Handbook of Physical Vapor Deposition (PVD) Processing" recognize that sputtering (i.e. ion beam sputtering) can be performed at high pressures such that thermalization occurs.

This action will be made NON-Final based on the newly cited references.

Any inquiry concerning this communication or earlier communications from the examiner should be directed to Rodney G. McDonald whose telephone number is 571-272-1340. The examiner can normally be reached on M- Th with Every other Friday off.

If attempts to reach the examiner by telephone are unsuccessful, the examiner's supervisor, Nam X. Nguyen can be reached on 571-272-1342. The fax phone number for the organization where this application or proceeding is assigned is 571-273-8300.

Information regarding the status of an application may be obtained from the Patent Application Information Retrieval (PAIR) system. Status information for published applications may be obtained from either Private PAIR or Public PAIR. Status information for unpublished applications is available through Private PAIR only. For more information about the PAIR system, see http://pair-direct.uspto.gov. Should you have questions on access to the Private PAIR system, contact the Electronic Business Center (EBC) at 866-217-9197 (toll-free).

Rodney G. McDonald Primary Examiner Art Unit 1753

RM January 19, 2006